



PART NUMBER

PF1-1020

DESCRIPTION

LOWER ENGINE MOUNT BUSH INSERT

INSTALLATION GUIDE

Contents (parts per pack):

1 x Polyurethane Bush 1 x Polyurethane Sleeve

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



Fitting Instructions:

1. Raise the vehicle on a suitable lift or securely support it on axle stands to gain access to the lower engine mount.
2. Remove the lower engine mount from the vehicle.
3. Clean any excess dirt and debris from the large rubber bush and ensure there is no rubber flashing or other material that could prevent the insert from fitting correctly.

Note: The orientation of the insert differs for the **4C** and **Giulietta**. For the **4C**, it goes in from **underneath the mount**, and for the **Giulietta**, the insert goes in from **above the mount**.

4. Fit the polyurethane insert into the engine mount bush, ensuring the flange is positioned as shown in **Figure 1** and **Figure 2**.

Tip: Apply a small amount of washing-up liquid to the polyurethane insert to aid installation.

5. Insert the polyurethane sleeve into the bore of the metal stub, pressing it fully into position until it sits flush.
6. Refit the engine mount to the vehicle and tighten all hardware to the vehicle manufacturer's recommended torque settings.

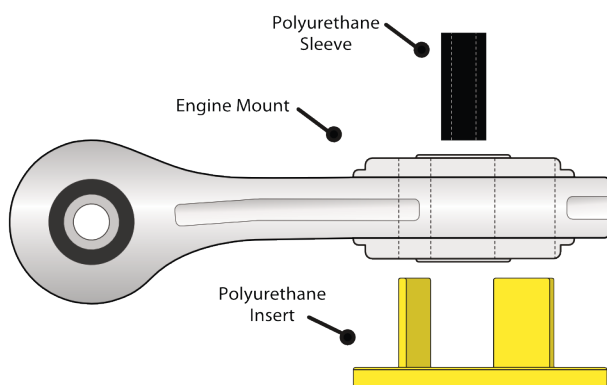


Figure 1 - 4C

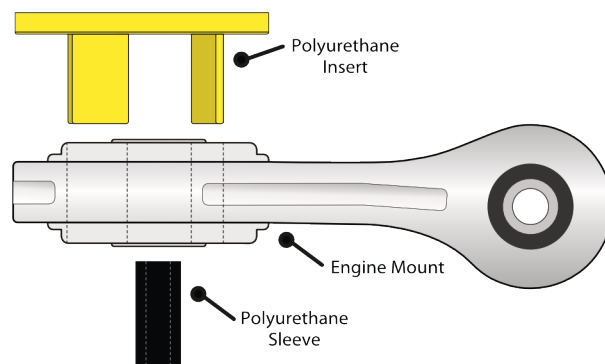


Figure 2 - Giulietta